Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3910-1
Job Sheet 197666

Part No: D3910-1
Part Name: Crosstube Lug
Job Qty: ~~50~~ pcs 46 A1
Part Weight: 0 lbs
Status: New
Priority: Medium
J... Created: 7/12/19
Job Tracking No:
Created By: Jennifer Renwick
Description:
18.02.02 REMOVE FINISH DD VERF:JFS

4 pieces
D3910-1
197666-A

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier: Workcenter / Supplier	Lead Time	Sign-off
110	Purchasing JUL 12 2019 DAS 13 9-00	50 pcs		8/19/19	0.00	0.00	Purchasing - 1	5	
							Purchasing - 2	5	
							Purchasing - 3	5	JUL 23 2019
120	Packaging 2-1 - Receive - B4B	50 pcs		8/19/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		JUL 23 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

DART AEROSPACE
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S199748

Part: D3910-1
Job No: 197666
Serial No/Batch: S199748
Revision: E
Inspector:
Exp Date:
Instructions: Various STC's
Date: 07/23/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 **QC 6**	50 pcs	8/19/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
180 **Packaging 3-1 - Stock - B4B**	50 pcs	8/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 **QC 21 - SA**	50 pcs	8/19/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op Descriptions:
110 - ISSUE PO TO METEC, NOTE ALODINE AND PAINT AS PER QSI 005
120 - (Receive & Inspect for Damage & Mat'l Certs) Ensure C of C is attach
130 - (QC6- All purchased or subcontracted products)
180 - (Identify as per dwg & Stock Location:_____)
190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	6.5000 ft (.13 ea)	110-Purchasing	S141186
D3910-1P	Crosstube Lug	50 pcs (1 ea)	110-Purchasing	S199744

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	7	468	0
	D3910-1P	50	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crosstube Lug	4.450Inches ± 0.030	4.480 4.420		
2	Crosstube Lug	1.380Inches ± 0.030	1.410 1.350		
3	Crosstube Lug	0.270Inches ± 0.030	0.300 0.240		reference
4	Crosstube Lug	0.310Inches ± 0.030	0.340 0.280		
5	Crosstube Lug	0.735Inches ± 0.010	0.745 0.725		reference
6	Crosstube Lug	2.200Inches ± 0.030	2.230 2.170		
7	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
8	Crosstube Lug	0.191Inches + 0.005 - 0.001	0.196 0.190		Diameter
9	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350		Radius
10	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350		
11	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
12	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
13	Crosstube Lug	3.700Inches ± 0.010	3.710 3.690		
14	Crosstube Lug	0.625Inches ± 0.010	0.635 0.615		
15	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
16	Crosstube Lug	0.340Inches ± 0.030	0.370 **0.310**		Radius

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DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044007

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044007
PO Date: 7/15/19
Due Date: 8/19/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

E-MAILED JUL 15 2019

Items

Line Item	Job	Part	Supplier Part No	Item No.	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197698	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed x200	-	8/19/19	200 pcs JUL 23 2019	0 pcs	200 pcs	$17.40/pcs DP	$3,480.00
2	197666	D3910-1P			Crosstube Lug As Per Dwg D3910 Rev. E Alodine and Paint as pe QSI 005	Firmed x50	-	8/19/19	50 pcs JUL 23 2019	0 pcs	50 pcs	$17.40/pcs DP	$870.00
												Grand Total:	**$4,350.00**

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/15/19 10:00 AM Dart.Lavoie.Chantal

METEC METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill To: **Dart Aerospace Ltd.**
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: **Dart Aerospace Ltd.**
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: **25579**
Shipment Date: 15-Jul-2019
Ship Via: Pick up at METEC
Order Number: 4007
Order Date: 07/15/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: **POHB044007**
Terms: Net 60 Days

	Quantity							
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
1	200	200	0	0	EA	DART-D2230-1P Mounting Lug alodined and painted as per QSI005	G	4007-01
2	50	50	0	0	EA	DART-D3910-1P Crosstube Lug, alodined and painted as per QSI 005	E	4007-02

RECEIVED
JUL 16 2019
DART AEROSPACE LTD.

RECEIVED
JUL 23 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.

METEC METAL TECHNOLOGY INC.
20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
200	D2230-1	Mounting Lug	G	S141186	018175-1	HB044007
50	D3910-1	Cross Tube Lug	E	S141186	018609-1	HB044007

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Heather Nixon

Vankleek Hill, July 16, 2019